Material	Rolyan® Polyform®	Temperature	% " (1.6mm) 150° to 160°F (65° to 70°C) water for 30 seconds $%$ " (3.2mm) 150° to 160°F (65° to 70°C) water for 1 minute	MADE IN USA
Stretch	Minimum resistance	Time	%" (1.6mm) 1 minute of working time $%$ " (3.2mm) 3 to 5 minutes of working time	LATEX FREE